



# MLR Automotive Engine Repair and Performance

Career Cluster	Transportation, Distribution & Logistics
Course Code	20121
Prerequisite(s)	Introduction to Vehicle Systems and Maintenance or Maintenance and Light Repair - Recommended
Credit	1
Program of Study and Sequence	Foundational courses – Introduction to Vehicle Systems and Maintenance or Maintenance and Light Repair – <b>Automotive Engine Repair and Performance</b> – Capstone Experience
Student Organization	SkillsUSA
Coordinating Work-Based Learning	NA
Industry Certifications	NA
Dual Credit or Dual Enrollment	NA
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement; Autobody Technology Pathway Endorsement; *Autobody Technology
Resources	

## Course Description:

Completion of Automotive Engine Repair and Performance will help students prepare for post-secondary education and training. This course will further the students' technical education experience and help prepare them for the workforce.

Students will learn:

- How to work safely on the vehicle in a workshop situation.
- Engine operation based on the six operating systems: lubrication, cooling, fuel, ignition, air induction and exhaust systems.
- General engine maintenance to include valve train, lubrication and cooling system.
- General engine performance to include computerized controls, fuel, air induction, exhaust systems and emissions control systems.

### Course Standards

**EPER 1: Students will demonstrate automotive technology safety practices, as identified in Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements for an automotive repair facility.**

<i>Webb Level</i>	<i>Sub-indicator</i>	<i>Integrated Content</i>
Level 1: Recall and Reproduction	<p>EPER 1.1 Demonstrate automotive technology safety practices.</p> <p>Examples:</p> <ul style="list-style-type: none"> <li>• Identify general shop safety rules and procedures.</li> <li>• Identify and use proper procedures for safe jack and lift operations.</li> <li>• Utilize proper ventilation procedures for working within the lab/shop area.</li> <li>• Identify the location and the types of fire extinguishers and other fire safety equipment.</li> <li>• Identify the location and use of eye wash stations.</li> <li>• Identify the location of posted evacuation routes.</li> <li>• Locate and demonstrate knowledge of Safety Data Sheets (SDS).</li> </ul>	<ul style="list-style-type: none"> <li>• NATEF tasks that apply to sub-indicators</li> <li>• OSHA 10</li> <li>• “Right to Know” Federal Law</li> <li>• EPA</li> </ul>

### Notes

**EPER 2: Students will demonstrate proper tool selection and usage.**

<i>Webb Level</i>	<i>Sub-indicator</i>	<i>Integrated Content</i>
Level 1: Recall and Reproduction	<p>EPER 2.1. Demonstrate proper tool selection and usage.</p> <p>Examples:</p> <ul style="list-style-type: none"> <li>• Identify tools and their usage in automotive applications.</li> <li>• Identify standard and metric designation.</li> <li>• Demonstrate safe handling and use of appropriate tools.</li> <li>• Demonstrate proper cleaning, storage, and maintenance of tools and equipment.</li> <li>• Demonstrate proper use of precision measuring tools (e.g. micrometer, dial-indicator, dial-caliper).</li> </ul>	

**Notes****EPER 3: Students will prepare the vehicle for service.**

<i>Webb Level</i>	<i>Sub-indicator</i>	<i>Integrated Content</i>
Level 2: Skill/Concept	<p>EPER 3.1 Perform preparatory procedures for vehicle service.</p> <p>Examples:</p> <ul style="list-style-type: none"> <li>• Identify information needed and the service requested on a repair order. P-1</li> <li>• Identify purpose and demonstrate proper use of fender covers, mats.</li> <li>• Demonstrate use of the three C's: concern, cause, and correction.</li> <li>• Review vehicle service history. P-1</li> <li>• Complete work order to include customer information, vehicle identifying information, customer concern, related service history, cause, and correction. P-1</li> </ul>	<ul style="list-style-type: none"> <li>• NATEF tasks that apply to sub-indicators</li> </ul>

**Notes:** P-1, P-2, P-3 refers to levels of difficulty under NATEF tasks (P-1 lowest)

**EPER 4. Students will perform engine repair.**

<i>Webb Level</i>	<i>Sub-indicator</i>	<i>Integrated Content</i>
Level 2 Skill/Concept	<p>EPER 4.1 Perform engine maintenance operations.</p> <p>Examples:</p> <ul style="list-style-type: none"> <li>• Research vehicle service information, including fluid type, vehicle service history, service precautions, and technical service bulletins. P-1</li> <li>• Verify operation of the instrument panel engine warning indicators. P-1</li> <li>• Inspect engine assembly for fuel, oil, coolant, and other leaks; determine necessary action. P-1</li> <li>• Install engine covers using gaskets, seals, and sealers as required. P-1</li> <li>• Verify engine mechanical timing. P-2</li> <li>• Perform common fastener and thread repair, to include: remove broken bolt, restore internal and external threads, and repair internal threads with thread insert. P-1</li> <li>• Identify service precautions related to service of the internal combustion engine of a hybrid vehicle. P-1</li> </ul>	<ul style="list-style-type: none"> <li>• NATEF tasks that apply to sub-indicators</li> </ul>
Level 2: Skill/Concept	<p>EPER 4.2 Understand component operation and perform maintenance on cylinder head and valve train.</p> <p>Examples:</p> <ul style="list-style-type: none"> <li>• Adjust valves (mechanical or hydraulic lifters). P-2</li> <li>• Identify components of the cylinder head and valve train. P-1</li> </ul>	<ul style="list-style-type: none"> <li>• NATEF tasks that apply to sub-indicators</li> </ul>

<p>Level 2: Skill/Concept</p>	<p>EPER 4.3 Test, inspect and perform maintenance on the lubrication and cooling system. Examples:</p> <ul style="list-style-type: none"> <li>• Perform cooling system pressure and dye tests to identify leaks; check coolant condition and level; inspect and test radiator, pressure cap, coolant recovery tank, heater core, and galley plugs; determine necessary action. P-1</li> <li>• Inspect, replace, and/or adjust drive belts, tensioners, and pulleys; check pulley and belt alignment. P-1</li> <li>• Remove, inspect, and replace thermostat and gasket/seal. P-1</li> <li>• Inspect and test coolant; drain and recover coolant; flush and refill cooling system; use proper fluid type per manufacturer specification; bleed air as required. P-1</li> <li>• Perform engine oil and filter change; use proper fluid type per manufacturer specification; reset maintenance reminder as required. P-1</li> <li>• Identify components of the lubrication and cooling systems. P-1</li> </ul>	<ul style="list-style-type: none"> <li>• NATEF tasks that apply to sub-indicators</li> </ul>
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**Notes**

**EPER 5. Students will test, diagnose, and repair engine performance issues.**

Webb level	Sub-indicator	Integrated Content
Level 3: Strategic Thinking	<p>EPER 5.1. Perform engine diagnostics and analyze retrieved data.</p> <p>Examples:</p> <ul style="list-style-type: none"> <li>Research vehicle service information, including fluid type, vehicle service history, service precautions, and technical service bulletins. P-1</li> <li>Perform engine absolute manifold pressure tests (vacuum/boost); document results. P-2</li> <li>Perform cylinder power balance test; document results. P-2</li> <li>Perform cylinder cranking and running compression tests; document results. P-2</li> <li>Perform cylinder leakage test; document results. P-2</li> <li>Verify engine operating temperature. P-1</li> <li>Remove and replace spark plugs; inspect secondary ignition components for wear and damage. P-1</li> </ul>	<ul style="list-style-type: none"> <li>NATEF tasks that apply to sub-indicators</li> </ul>
Level 3: Strategic Thinking	<p>EPER 5.2. Test the computerized controls and analyze retrieved data.</p> <p>Examples:</p> <ul style="list-style-type: none"> <li>Retrieve and record diagnostic trouble codes (DTC), On-board Diagnostic (OBD) monitor status, and freeze frame data; clear codes when applicable. P-1</li> <li>Describe the use of the OBD monitors for repair verification. P-1</li> </ul>	<ul style="list-style-type: none"> <li>NATEF tasks that apply to sub-indicators</li> </ul>
Level 2: Skill/Concept	<p>EPER 5.3. Perform maintenance on the fuel, air Induction, and exhaust systems</p> <p>Examples:</p> <ul style="list-style-type: none"> <li>Replace fuel filter(s) where applicable. P-2</li> <li>Inspect, service, or replace air filters, filter housings, and intake duct work. P-1</li> <li>Inspect integrity of the exhaust manifold, exhaust pipes, muffler(s), catalytic converter(s), resonator(s), tail pipe(s), and heat shields; determine necessary action. P-1</li> <li>Inspect condition of exhaust system hangers, brackets, clamps, and heat shields; determine necessary action. P-1</li> <li>Check and refill diesel exhaust fluid (DEF). P-2</li> </ul>	<ul style="list-style-type: none"> <li>NATEF tasks that apply to sub-indicators</li> </ul>

Level 2: Skill/Concept	EPER 5.4. Perform maintenance operations on emissions control system. Examples: <ul style="list-style-type: none"><li>• Inspect, test, and service Positive Crankcase Ventilation (PCV) filter/breather, valve, tubes, orifices, and hoses; perform necessary action. P-2</li></ul>	<ul style="list-style-type: none"><li>• NATEF tasks that apply to sub-indicators</li></ul>
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